



THE BENEFITS OF LEAF RELIEF® BY PLY GEM

- **Virtually Eliminates Maintenance**
Solid aluminum construction. No rusting.
No distortion. No painting.
- **Completely Weather & Pest Resistant**
Mounts securely and stays firmly in place to resist high winds, heavy amounts of snow and ice, ladder damage and pest invasion.
- **Fits Standard Gutters**
Available in 5" and 6" sizes to fit new and existing gutters.
- **Also Available in Copper**
5" and 6" retro-fit copper for most existing gutter systems
- **Simple Installation**
Mounts directly to gutter. No lifting shingles ...which may cause other repair headaches or void your roof warranty!
- **Keeps Water Flowing**
Patented Aluma-Perf™ technology keeps leaves, needles, seeds and twigs out...and off...in normal wind conditions*.

* Dry leaves require 6 mph winds and wet debris requires 23 mph winds. No-wind areas may require debris removal.

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BTC/CC/04.09/7XK
510.1089991104

 **LEAF RELIEF®**
GUTTER PROTECTION THAT REALLY WORKS
by PLY GEM





THE MOST EFFECTIVE PATENTED DESIGN

Leaf Relief® by Ply Gem is more effective than other types of gutter protection at keeping natural debris, such as leaves, twigs and pine needles, from blocking your gutters.



BUILT FOR PERFORMANCE AND PEACE OF MIND

Solid aluminum construction. No rusting. No distortion. No painting. The Leaf Relief by Ply Gem Gutter Protection System has been manufactured to exacting standards to ensure a quality product. That's why we back it with our exclusive 10-Year Limited Warranty, which states:

- If the product is defective, we will repair or replace it.
- The products are covered for 10 years.
- Leaf Relief by Ply Gem will keep gutters from overflowing due to internal gutter clogging.

See warranty for complete details. If you have additional questions about your warranty, just give us a call at 800-587-1339.



LEAF RELIEF
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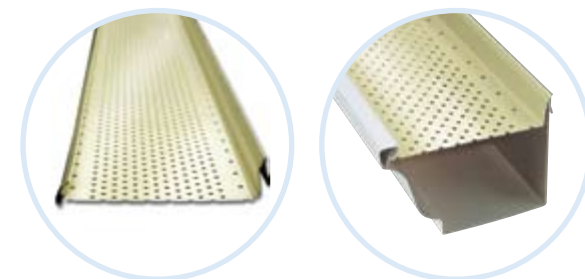
PRODUCT COMPARISON

PRODUCT COMPARISON	Installed price	100% debris* efficiency	Fits all roof slopes and never requires gutter repositioning	Virtually invisible from the ground	Never caves in	Pest resistant (birds/squirrels)
LEAF RELIEF®	\$\$	✓	✓	✓	✓	✓
Gutter Helmet®	\$\$\$\$				✓	✓
Gutter Topper®	\$\$\$\$				✓	✓
Waterloov®	\$\$\$				✓	✓
Waterfall®	\$\$					

*Observation; Architectural testing (twigs) 3/03

IT'S GUTTER PROTECTION THAT REALLY WORKS.

Leaf Relief® by Ply Gem can drain 29.7" of rainfall an hour—that's more than the highest rainfall ever recorded (Holt, Missouri 1947 at 12") in one hour. Leaf Relief® is not only the most effective gutter protection system on the market, it is also the most invisible. Leaf Relief® lays flat and fits snugly on top of your gutter.



Windows Siding Stone Veneer Fence+Rail Accents

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PLY GEM